

**80% AFUE**

**HEATING INPUT:  
 40,000 – 120,000 BTU/H**

**Standard Features**

- MillionAir<sup>®</sup> stainless-steel, dual-diameter tubular heat exchanger
- Two-stage gas valve with convertible technology that allows installer to activate the two-stage valve with the flip of a dipswitch
- Silicon Nitride igniter for long igniter life
- Furnace control board with self-diagnostics and provisions for electronic air cleaner and 24-volt humidifiers
- Control board stores the last five diagnostic codes in memory; simple push-button activation outputs the fault history to a flashing red LED
- Self-adjusting feature automatically adjusts to high- or low-stage operation based on outside temperature without an outdoor temperature sensor
- Quiet, single-speed induced-draft blower
- Certain models available with low NOx emissions

**MILLION-AIR  
 STAINLESS-STEEL  
 HEAT EXCHANGER**

**Cabinet Features**

- Fully insulated, heavy-gauge steel cabinet with durable baked-enamel finish
- Foil-faced insulation lines the heat exchanger compartment
- Designed for multi-position installation: upflow, horizontal left or right
- Removable bottom for side or bottom return applications
- Convenient left/right connection for gas/electric service
- Coil and furnace fit flush for most installations



**TwinComfort**<sup>™</sup>  
 PREMIUM HEATING PERFORMANCE

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\* Complete warranty details available from your local dealer or at [www.amana-hac.com](http://www.amana-hac.com). To receive the Lifetime Unit Replacement Limited Warranty (good for as long as you own your home) and 10-Year Parts Limited Warranty, online registration must be completed within 60 days of installation. Online registration is not required in California or Québec.



## SPECIFICATIONS

	AMH8 0403A*B	AMH8 0603A*B	AMH8 0604B*B	AMH8 0803B*B	AMH8 0804B*B	AMH8 0805C*B	AMH8 1005C*B	AMH8 1205D*B
<b>HEATING CAPACITY</b>								
Input <sup>1</sup>	40,000	60,000	60,000	80,000	80,000	80,000	100,000	120,000
Natural Gas Output <sup>1</sup>	32,000	48,000	48,000	64,000	64,000	64,000	80,000	96,000
LP Gas Output <sup>1</sup>	32,000	48,000	48,000	64,000	64,000	64,000	80,000	96,000
AFUE <sup>2</sup>	80	80	80	80	80	80	80	80
Available AC @ 0.5" ESP	3	3	4	3	4	5	5	5
Temperature Rise Range (°F)	25 - 55	20 - 50	20 - 50	35 - 65	35 - 65	35 - 65	35 - 65	40 - 70
<b>CIRCULATOR BLOWER</b>								
Size (D x W)	10" x 6"	10" x 6"	10" x 8"	10" x 8"	10" x 8"	10" x 10"	10" x 10"	11" x 10"
Horsepower @1075 RPM	1/3	1/3	1/2	1/3	1/2	1/2	1/2	3/4
Available Blower Speeds	4	4	4	4	4	4	4	4
Vent Diameter <sup>3</sup>	4"	4"	4"	4"	4"	4"	4"	4"
No. of Burners	2	3	3	4	4	4	5	6
Disposable Filter (in <sup>2</sup> ) *	356	610	610	569	569	569	711	776
<b>ELECTRICAL DATA</b>								
Min. Circuit Ampacity <sup>4</sup>	8.1	8.1	12.5	8.1	12.5	12.5	12.5	14.7
Max. Overcurrent Device (amps) <sup>5</sup>	15	15	15	15	15	15	15	15
<b>SHIP WEIGHT (LBS)</b>								
	120	130	143	153	153	163	163	163

<sup>1</sup> Natural Gas BTU/h; for altitudes above from 0' to 4,500' above sea level, reduce input rating 4% for each 1,000' above 4,500' altitude. Low-fire rate is 75% of high-fire rate.

<sup>2</sup> DOE AFUE based upon Isolated Combustion System (ICS)

<sup>3</sup> Vent diameter may vary depending upon vent length. Refer to the latest editions of the National Fuel Gas Code NFPA 54/ANSI Z223.1 (in the USA) and the Canada National Standard of Canada, CAN/CSA B149.1 and CAN/CSA B142.2 (in Canada).

<sup>4</sup> Minimum Circuit Ampacity = (1.25 x Circulator Blower Amps) + ID Blower amps. Wire size should be determined in accordance with National Electrical Codes. Extensive wire runs will require larger wire sizes.

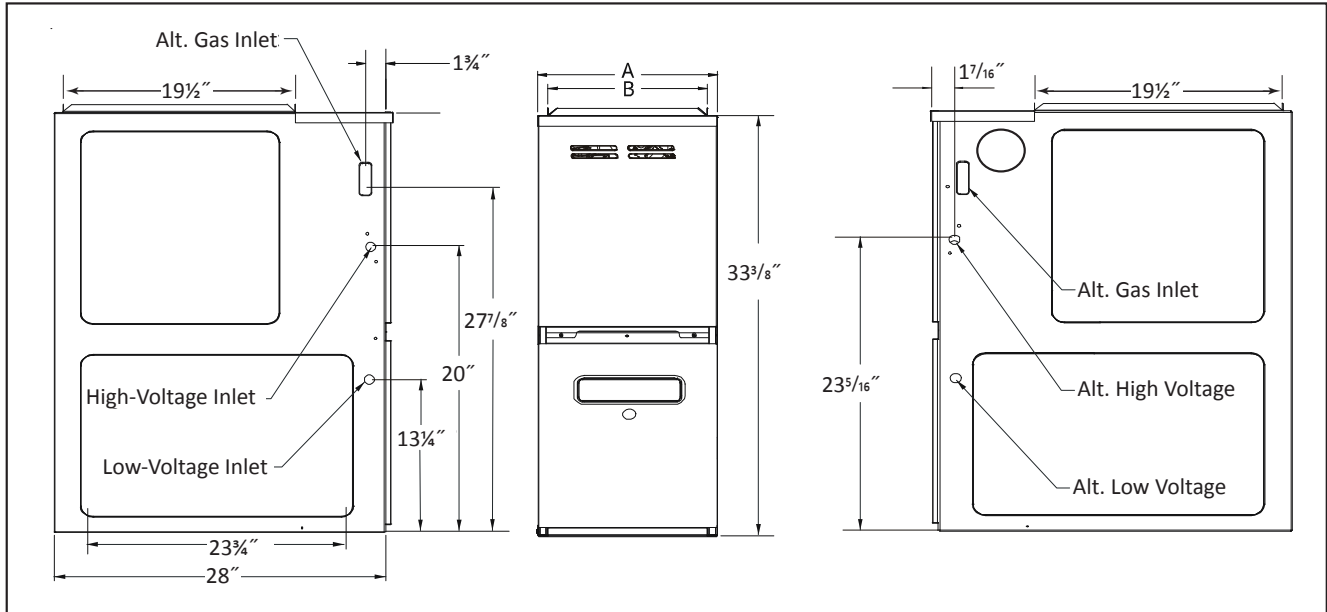
<sup>5</sup> Refers to maximum recommended fuse or circuit breaker size. May use fuses or HACR-type circuit breakers of the same size as noted.

\* Permanent air filter size is based on 600 FPM velocity. Check with filter manufacturer for specific details.

### NOTES

- All furnaces are manufactured for use on 115 VAC, 60 Hz, single-phase electrical supply.
- Gas Service Connection 1/2" FPT
- Important: Size fuses and wires properly and make electrical connections in accordance with the National Electrical Code and/or all existing local codes.

**DIMENSIONS**



MODEL	A	B
AMH80403A**	14"	12 1/2"
AMH80603A**	14"	12 1/2"
AMH80604B**	17 1/2"	16"
AMH80803B**	17 1/2"	16"

MODEL	A	B
AMH80804B**	17 1/2"	16"
AMH80805C**	21"	19 1/2"
AMH81005C**	21"	19 1/2"
AMH81205D**	24 1/2"	23"

**Notes**

- Line voltage wiring can enter through the right or left side of furnace. Low-voltage wiring can enter through the right or left side of furnace.
- Conversion kits for high-altitude natural gas operation are available. Contact your Goodman distributor or dealer for details.

**MINIMUM CLEARANCES TO COMBUSTIBLE MATERIALS**

SIDES	REAR	FRONT <sup>1</sup>	VENT <sup>2</sup>		TOP
			SW	B	
1"	0"	3"	6"	1"	1"

<sup>1</sup> 24" clearance for serviceability recommended.

<sup>2</sup> Single Wall Vent (SW) to be used only as a connector. Refer to the latest editions of the National Fuel Gas Code NFPA 54/ ANSI Z223.1 (in the USA) and the Canada National Standard of Canada, CAN/CSA B149.1 and CAN/CSA B142.2 (in Canada).

**Note:** AMH8 approved for line contact in the horizontal position.

# AIRFLOW DATA

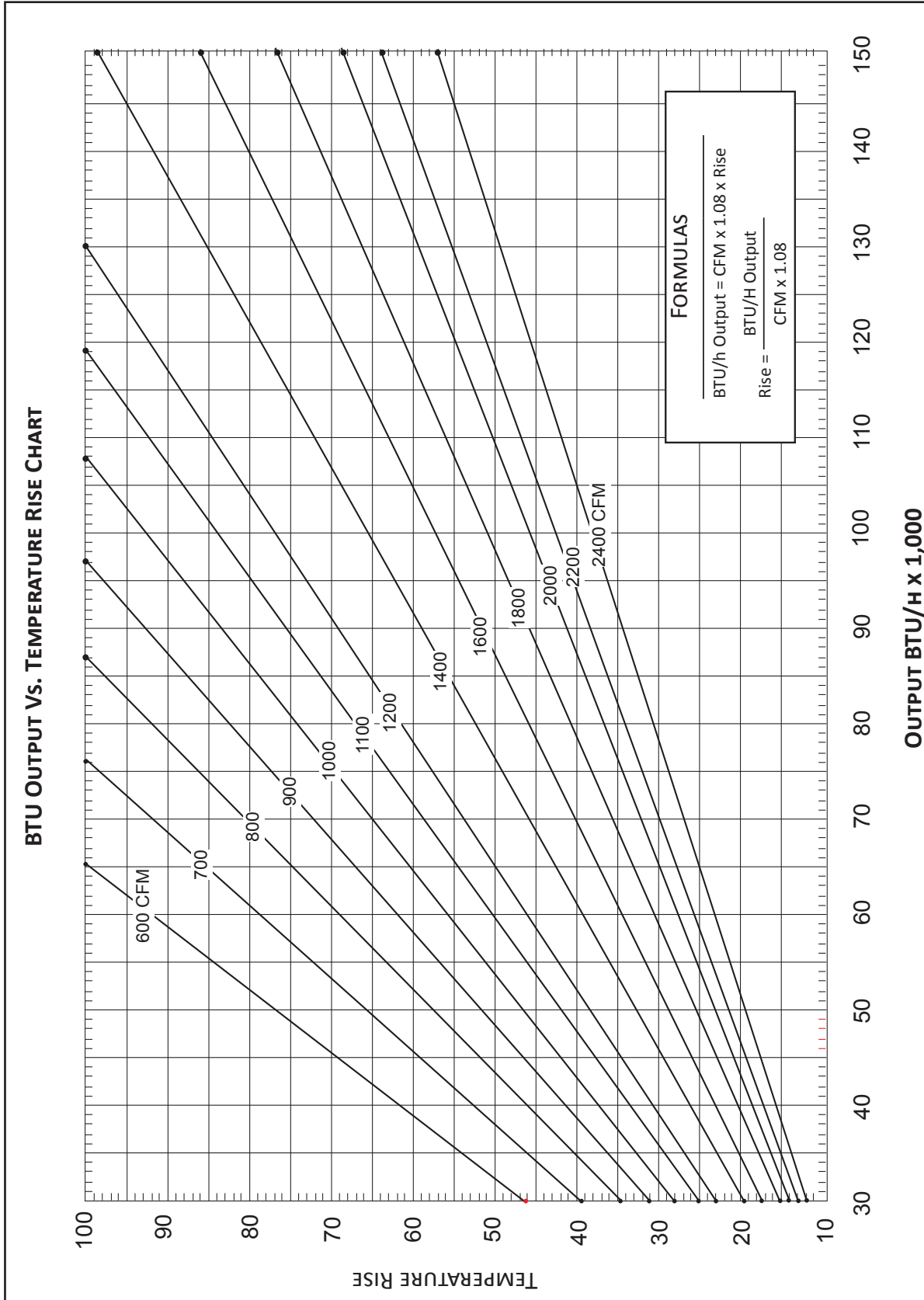
(CFM & TEMPERATURE RISE VS. EXTERNAL STATIC PRESSURE)

MODEL (HEATING SPEED AS SHIPPED)	MOTOR SPEED	TONS AC @ 0.5" ESP	EXTERNAL STATIC PRESSURE, (INCHES WATER COLUMN)												
			0.1		0.2		0.3		0.4		0.5		0.6	0.7	0.8
			CFM	RISE	CFM	RISE	CFM	RISE	CFM	RISE	CFM	RISE	CFM	CFM	CFM
AMH8 0403A*B	High	3	1,521	---	1,466	---	1,414	---	1,373	---	1,298	---	1,243	1,164	1,075
	Med	2.5	1,160	26	1,160	26	1,132	26	1,121	26	1,082	27	1,042	997	925
	Med-Lo	2	961	31	955	31	948	31	932	32	913	33	882	821	803
	Low	1.5	781	38	785	38	781	38	773	38	761	32	745	716	668
AMH8 0603A*B	High	3	1,422	31	1,352	33	1,307	34	1,197	37	1,157	38	1,092	1,075	983
	Med	2.5	1,098	40	1,081	41	1,051	42	1,039	43	1,021	44	983	924	868
	Med-Lo	2	919	48	913	49	892	50	847	----	829	----	818	792	728
	Low	1.5	758	----	741	----	741	----	733	----	699	----	677	649	626
AMH8 0604B*B	High	4	2,134	21	2,100	21	2,042	22	1,975	23	1,883	24	1,786	1,700	1,601
	Med	3.5	1,668	27	1,663	27	1,656	27	1,645	27	1,616	28	1,549	1,492	1,391
	Med-Lo	3	1,419	31	1,426	31	1,426	31	1,432	31	1,419	31	1,378	1,328	1,261
	Low	2.5	1,134	39	1,145	39	1,166	38	1,171	38	1,160	38	1,144	1,111	1,071
AMH8 0803B*B	High	3	1,607	37	1,572	38	1,547	39	1,498	40	1,448	41	1,390	1,302	1,222
	Med	2.5	1,159	51	1,156	51	1,145	52	1,127	53	1,108	53	1,075	1,033	957
	Med-Lo	2	938	63	916	65	916	65	900	----	889	----	865	829	785
	Low	1.5	785	----	766	----	743	----	730	----	709	----	683	666	604
AMH8 0804B*B	High	4	2,051	----	1,983	----	1,895	---	1,812	---	1,725	---	1,627	1,530	1,439
	Med	3.5	1,736	---	1,708	35	1,652	36	1,611	37	1,540	38	1,475	1,394	1,307
	Med-Lo	3	1,493	35	1,668	36	1,459	41	1,429	41	1,389	43	1,339	1,274	1,204
	Low	2.5	1,200	49	1,185	50	1,180	50	1,173	51	1,158	51	1,125	1,125	1,080
AMH8 0805C*B	High	5	2,290	----	2,229	----	2,155	----	2,047	----	1,960	----	1,837	1,712	1,584
	Med	4	1,852	---	1,820	---	1,777	---	1,719	---	1,641	36	1,567	1,469	1,382
	Med-Lo	3.5	1,615	37	1,592	37	1,556	38	1,516	39	1,470	40	1,405	1,346	1,235
	Low	3	1,290	46	1,285	46	1,265	47	1,235	48	1,214	49	1,174	1,044	904
AMH8 1005C*B	High	5	2,323	---	2,225	---	2,120	35	2,040	36	1,974	38	1,801	1,688	1,577
	Med	4	1,858	40	1,847	40	1,799	41	1,744	42	1,674	44	1,577	1,493	1,399
	Med-Lo	3.5	1,596	46	1,587	47	1,571	47	1,552	48	1,493	50	1,397	1,326	1,217
	Low	3	1,291	57	1,272	58	1,261	59	1,257	59	1,205	61	1,168	1,118	1,060
AMH8 1205D*B	High	5	2,469	---	2,389	---	2,300	---	2,223	40	2,131	42	2,027	1,902	1,786
	Med	4	1,575	56	1,558	57	1,545	58	1,513	59	1,500	59	1,419	1,354	1,271
	Med-Lo	3.5	1,402	63	1,380	64	1,343	66	1,319	67	1,296	69	1,245	1,183	1,106
	Low	3	1,200	----	1,186	----	1,161	----	1,127	----	1,082	----	1,042	995	926

**Notes**

- CFM in chart is without filter(s). Filters do not ship with this furnace, but must be provided by the installer. If the furnace requires two return filters, this chart assumes both filters are installed.
- All furnaces ship as high-speed cooling and medium-speed heating. Installer must adjust blower cooling and heating speed as needed.
- For most jobs, 400 CFM per ton for cooling is desirable.
- INSTALLATION IS TO BE ADJUSTED TO OBTAIN TEMPERATURE RISE WITHIN THE RANGE SPECIFIED ON THE RATING PLATE.
- This chart is for information only. For satisfactory operation, external static pressure should not exceed value shown on the rating plate.
- The dashed (----) areas indicate a temperature rise not recommended for this model.
- The above chart is for U.S. furnaces installed at 0' to 4,500'. At higher altitudes, a properly derated unit will have approximately the same temperature rise at a particular CFM, while ESP at the CFM will be lower.

# TEMPERATURE RISE RANGE CHART





**ACCESSORIES**

MODEL	DESCRIPTION
LPM-06 <sup>1</sup>	LP Conversion Kit (Springs & Orifice)
HA02	High-Altitude Natural Gas Kit (+7,000')
MVK-01 <sup>2</sup>	Masonry Vent Kit
MVK-02 <sup>2</sup>	Masonry Vent Kit (for AMH81205D* only)
AFE18-60A	Fossil Fuel Kit
FTK04	Twinning Kit

<sup>1</sup> White-Rodgers and Honeywell valves

<sup>2</sup> Upflow applications only